

# QUAD SERIES MELT BLOWN FILTERS

*100% MADE IN THE U.S.A.*

## PRODUCT FEATURES

### QUAD-PRO

- 90% Efficiency at designated microns
- FDA Title 21 Compliant
- Great Value
- No Glue or Binders
- High Dirt Loading
- Low Pressure Drop

### QUAD-DELUXE

- 95% Efficiency at designated microns
- FDA Title 21 Compliant
- Integrated 4 Stage Depth Loading
- High Dirt Loading
- Low Pressure Drop

### QUAD-RO

- 90% Efficiency at designated microns
- High-End Membrane Protection when it is Critical
- FDA Title 21 Compliant
- Integrated 4 Stage Depth Loading
- Cored Center for Filter Stability
- High Dirt Loading
- No Fiber Migration

### QUAD-ELITE

- 99% Efficiency at designated microns
- FDA Title 21 Compliant
- Integrated 4 Stage Depth Loading
- Cored Center for Filter Stability
- High Dirt Loading
- Heat set surface to stop fiber migration



Industry standard sizes are in stock and ready to ship today





The 4-zone technology allows the larger particles to be trapped in the outer most layers. The inner most layer is where the true efficiency rating is achieved. The two images show how there is a consistent dirt loading pattern throughout the life of the filter



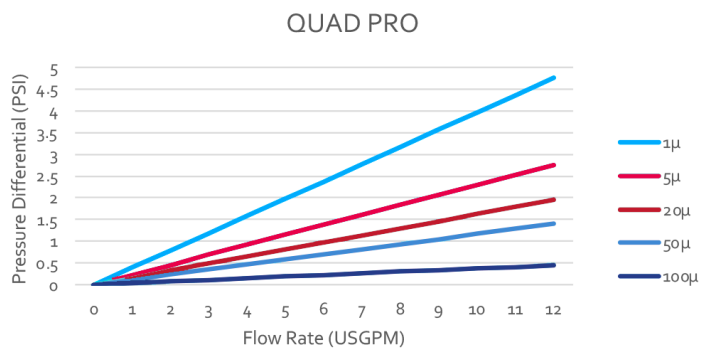
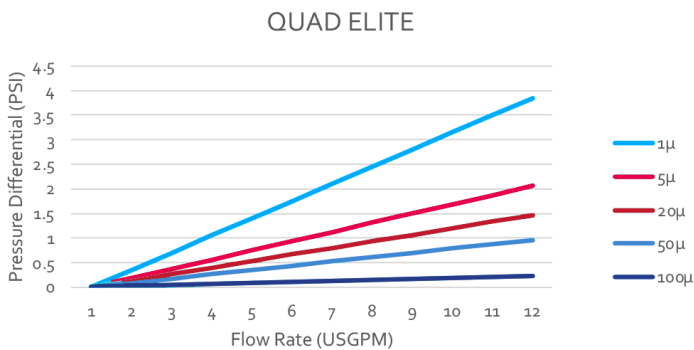
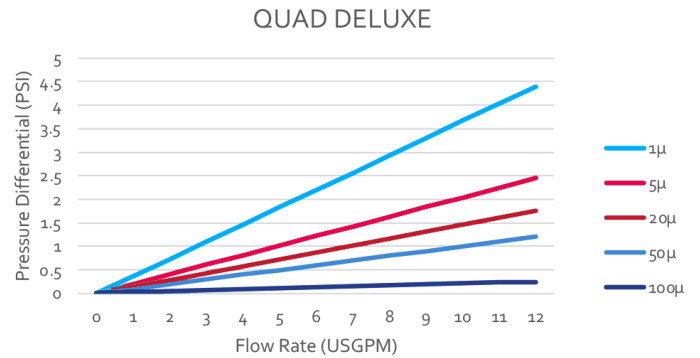
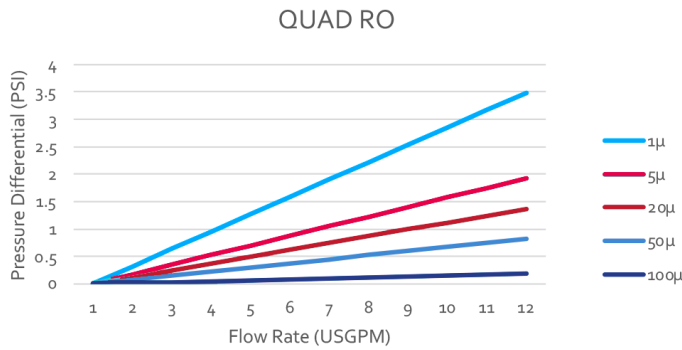
- Zone 1  
Filter Media
- Zone 2  
Prefilter
- Zone 3  
Dirt Loading
- Zone 4  
Dirt Loading/ Open Fiber Finish

This image shows the Quad Series cut away layer by layer. The outermost layers are made of larger diameter fibers to allow larger particles to flow through, while the inner most layers trap the fine particles maximizing the life of the filter.

The Quad Series is offered with or without a heavy duty polypropylene core.



## FLOW RATES VS DIFFERENTIAL PRESSURE



This chart exemplifies normal flow rate for a cartridge length of 10" with water at an ambient temperature as the test fluid. Cartridge length does not cause change in differential pressure, but increasing flow across the housing does.

# ADVANTAGES

- Quad Zone technology allow the formation of 4 separate filtration zones within the depth of the filter cartridge.
- Continuous 4-zone structure provides effective pre-filtration and final filtration.
- State of the art computer controlled manufacturing process delivers an extremely accurate and consistent product per each zone for proper fiber sizing.
- High-strength polypropylene core maximizes flow and optimizes each of the 4 zones. If required all Quad series may be ordered with cores.
- 100% polypropylene construction allows a wide range of uses, including FDA compliant material for food and beverage contact under CFR Title 21.
- All Quad Series cartridges are free of surfactants, binders or adhesives of any kind.
- Continuous lengths up to 72".
- All End Configurations available to fit most industry standards.
- All end caps are thermal bonded, no glues or adhesives are used.

## AVAILABLE END CAPS



## PRODUCT IDENTIFICATION

Melt Blown	Media	Micron	Diameter	Length	Series	Core (Optional)	End Cap	Gasket/O-Ring
B	E	1	S	2	X		2	B
B	E = Polypropylene	0.5 1 5 10 25 50 75 100 150	S = 2.5" Standard  M = 4.5"*  C = Custom	1 = 9.875 2 = 9.75 3 = 10 4 = 19.5 5 = 20 6 = 29.25 7 = 30 8 = 39 9 = 40 W = 50 C = Custom up to 72"	S = Quad Pro X = Quad Deluxe A = Quad Elite R = Quad Ro	H = Polypropylene Core  (Series A & R require a core)	1 = DOE/ no caps 2 = 222/ Fin 3 = 222/ Spring 4 = 222/ Closed 5 = 226/ Closed 6 = 226/ Fin 7 = 226/ Spring 8 = SOE/ Spring 9 = DOE Gasket A = Custom E = Core Extender ES = Core Extender/ Spring	B = Buna V = Viton T = Teflon S = Silicone N = Neoprene D = EPDM P = Polyfoam  (No selection required for DOE)

\* Other options available upon request

- **Industry Standard sizes are stocked and ready to ship**
- **Custom manufacturing and complete customization**
- **Certifications available at select locations**



Certified by IAPMO R&T to NSF/ANSI 42, 61, 372 for material safety only.

**AMERICAN**  
MELT BLOWN & FILTRATION

American Meltblown and Filtration

1030 East Elm Street  
Rensselaer, IN 47978

Office: (219) 866-3500  
Email: [order@ambf.us](mailto:order@ambf.us)

[www.americanmeltblown.com](http://www.americanmeltblown.com)